

ROTARY Line RL 301 (42 dB)

Single Leaf El₂30 / T30 Fire Retardant Vertically Pivoted Steel Door

Fire Protection El₂30 / T30 tested acc. to EN 1634-1 Smoke Control (optional) S_a, S₂₀₀ / RS tested acc. to EN 1634-3 up to C5 tested acc. to EN 1191

Sound Insulation R_{w,P} 42 dB tested acc. to EN ISO 10140-2

Optional Audited Additional Functions

- Burglar Protection RC2/RC3 tested acc. to EN 1627 - Bullet Resistance FB4-NS tested acc. to EN 1522 - Air Tight tested acc. to EN 1026 up to class 3 - Rain- and Fire-Water Tight class 2B tested acc. to EN 1027 - Wind load Resistance class C5 tested acc. to EN 12211 - Blast Resistance up to 2 kPa tested acc. to EN 13124-1

- Explosion Protection up to zone 1/21 acc. to EN 1127-1 or ATEX 2014/34/EU

- Stainless Steel

Range of Dimension

Range of Dimension Width from 1000 mm to 1750 mm

Height from 1750 mm to 3500 mm

Technical Specification and Tender Text

Product: El₂30 / T30 single leaf fire retardant vertically pivoted steel door

brand Buchele tested acc. to EN 1634-1 und EN ISO 10140-2

Door Type: ROTARY Line RL 301

Sound Insulation R_{w.P} 42 dB

Structure Opening: x mm

Door Leaf: Double-walled, planar 93 mm thick steel door leaf, two sides rebated with

thick rebate and adjustable fixed sealing profile in rebate.

Without bottom stop.

Special insulating inserts fully laid-in and glued. Drop sealing system in bottom part of the door. Lift sealing system in top part of the door.

Threshold: Floor bracket as separation sill. Surface stainless steel and welded to the

frame.

Frame: 3-sided circumferential rebated block frame with visible black coated

intumescent material in rebate.

High-quality multi chamber sealing profile adjustable fixed in the two-

sided groove.

Hinges: Concealed hinge system integrated in frame and floor, ball bearing

mounted for smart door movement. The door leaf rotates around a

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vertical axis.

Door Closer: Concealed slide rail door closer system acc. to EN 1154 integrated in

frame and door leaf.



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Fitting: Mortise lock with latch lever function acc. to EN 12209 (prepared for

installation of a profile cylinder lock, provided by customer).

Door handle set in acc. to EN 1906 fixed pivoted synthetic material black

in U-shape with rounded short-plate.

Surface: Door leaf and frame galvanized und primed with 2K-PUR primer (Very

High Solid) similar RAL 7035.

Installation: masonry ≥ 115 mm

 $\begin{array}{lll} \text{concrete} & & \geq 100 \text{ mm} \\ \text{areated concrete} & & \geq 200 \text{ mm} \\ \text{mounting wall F60} & & \geq 125 \text{ mm} \\ \end{array}$

Supplementary Equipment

Standard Glazing: F30 fire-protective glazing fixed with profiled and visible screwed steel

glazing bars.

Minimum border 125 mm on side and top, base 300 mm.

Flush Glazing: F30 special glazing flush mounted with outer edge of door leaf on hinge

side and opposite hinge side.

Edge enamelling and permanent elastic glazing joint in colour black RAL

9004.

Minimum border 125 mm on side and top, base 300 mm.

Stainless Steel: Material 1.4301 (V2A) or 1.4404 (V4A),

Surface mill finish or brushed.

BUCHELE DELUXE: The exclusive surface coating.



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