

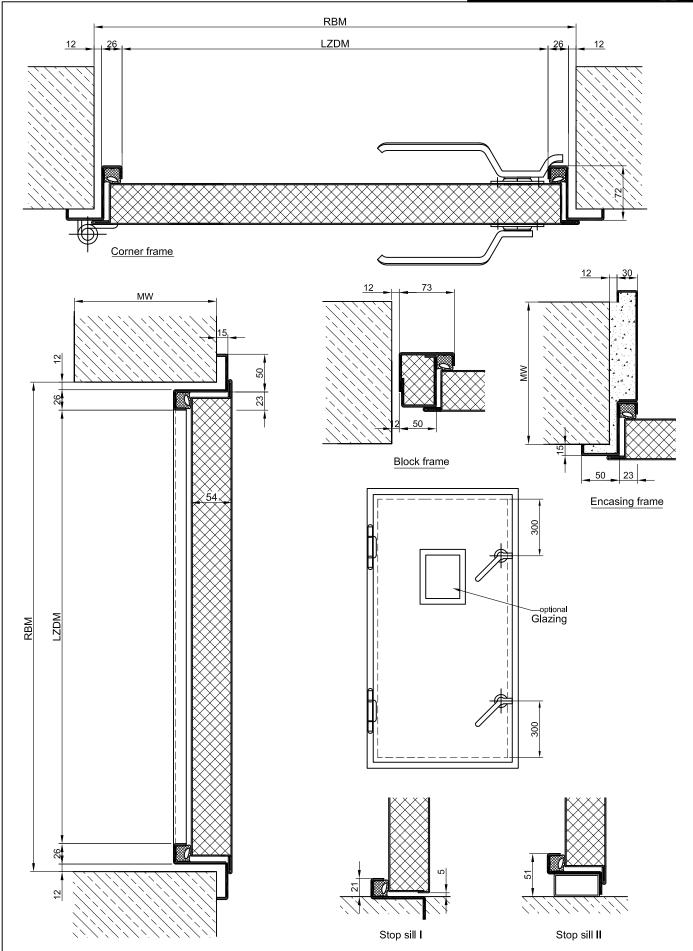


			LD-1 / 03
Single Wing Air Thig	ht Steel Door		
Air tight	Class 4	in accorda	ance with DIN EN 1026
* Stainless steel Range of Dimensions:	Width from 625 mm to 1250 mm Height from 1500 mm to 2250 mm		
Technical	specification and	text for invita	tion to tender
Product:	LD-1/03 single wing air tight steel door brand Buchele In accordance with DIN EN 1026		
Door Type:	LD-1 / 03PLANE Line PL 1 (LD) BASIC		
Air tight classification:	4		
Dimensions:	x mm		
Door Leaf:	Double walled, level 54 mm thick steel door leaf, four sides folded with thir rebate. Special insulating inserts completely laid in and glued.		
Frame:	4-sided circumferential folded corner frame with high-quality multi- chamber sealing profile adjustable fixed in the three sided groove.		
Hinges:	Threepart height-adjustable construction hinges with hinge pin retention and ball-bearing spacer ring for smooth door movement.		
Fitting:	2 piece clamp lever pair per top and bottom door part.		
Surface:	Door leaf and frame galvanized and primed with one component primer similar RAL 7001.		
Mounting:	Delivery and professional assembly including filling of the cavities in the frame with mortar of group III.		
	<u>Special</u>	<u>Models</u>	
Standard Glazing:	Regular glazing – or insulated glazing (glazing freely selectable) held by profiled and visibly screwed steel glazing bars. Minimum frieze width 125 mm side and top, base 300 mm.		
Fitting:	Mortice lock with latch lever function in accordance with DIN EN 12209 (prepared for installation of a profile cylinder lock provided by customer). Door handle set in accordance with DIN EN 1906 firmly installed turnable synthetic material black in U-shape with rounded short-plate.		
Stainless Steel:	Material 1.4301 (V2A) or. 1.4571 (V4A), surface bright mill, brushed or mattet.		



The Art of Doors

LD-1 / 03



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